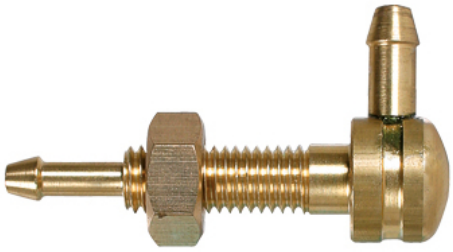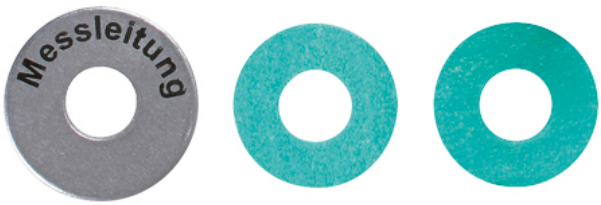Angled nipple